



Agenzia nazionale per le nuove tecnologie,  
l'energia e lo sviluppo economico sostenibile



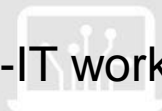
UNIVERSITÀ  
DEGLI STUDI  
DI PADOVA



UNIVERSITÀ DEGLI STUDI  
DI GENOVA

# Fission blankets for tritium production in hybrid reactors

F. Panza ENEA – NUC – PLAS (Frascati)



FUNFI-IT workshop, December 11, 2024, Centro Ricerche Enrico Fermi (Roma)

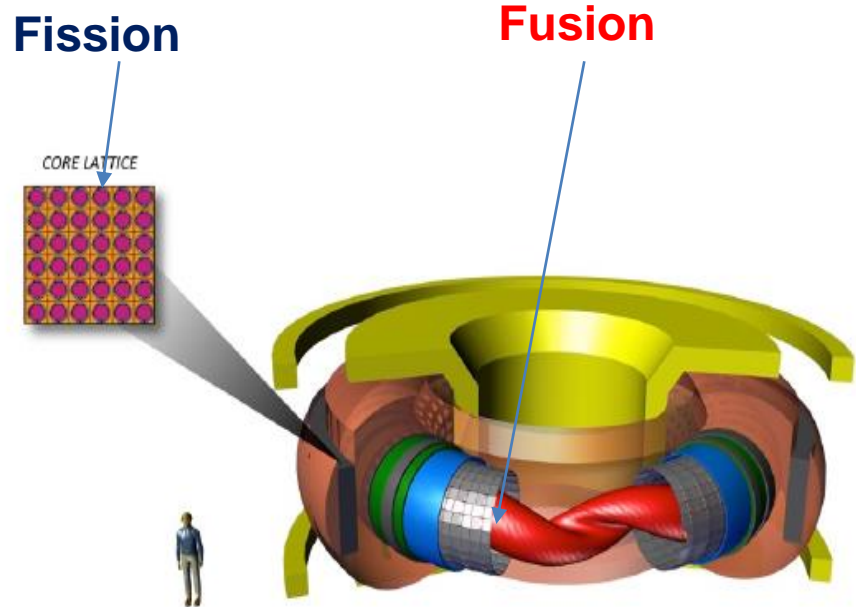
# Fusion-fission hybrid systems

In a hybrid reactor, the neutron flux emerging from **nuclear fusion reactor** is used to induce fissions (or transmutations) in a **fission blanket** in subcritical mode ( $k < 1$ ).

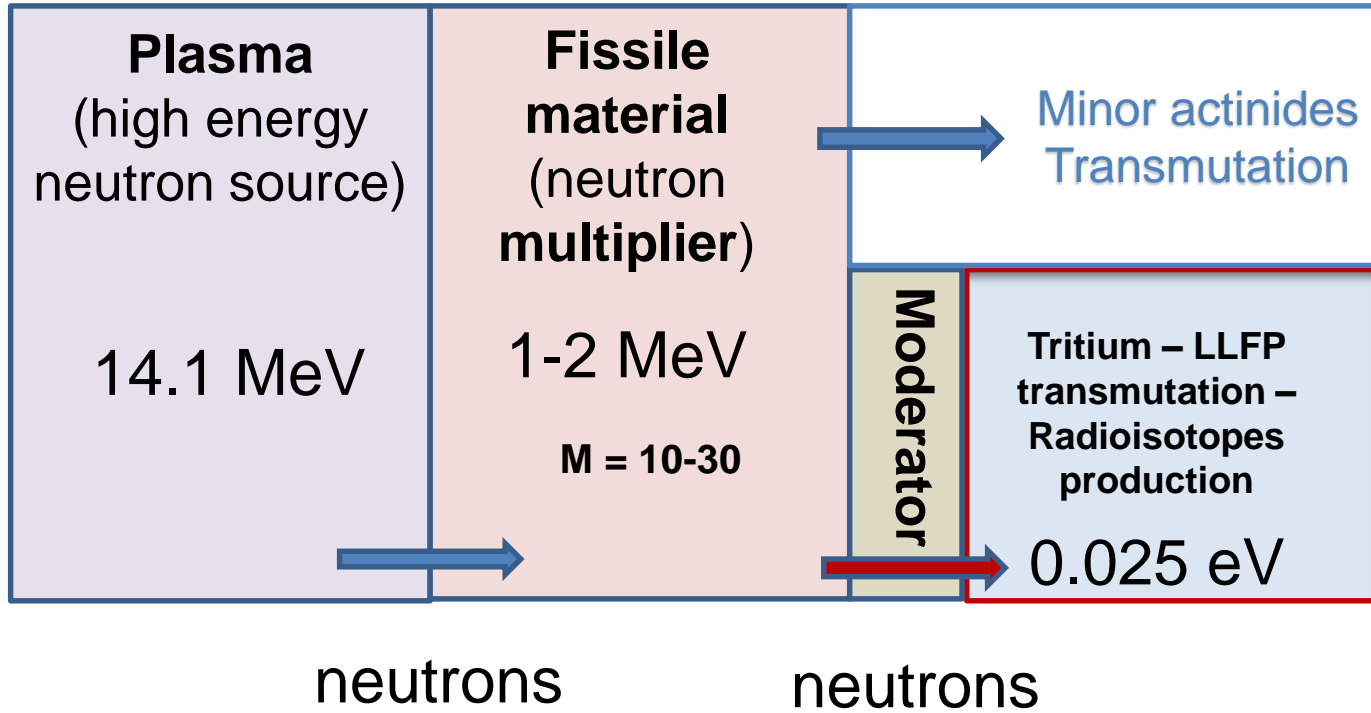
FFHS can contain a blanket for:

- Energy generation
- Radioactive waste transmutation
- Nuclear fuel production (fertilization)
- **Tritium breeding (currently produced by CANDU reactors)**

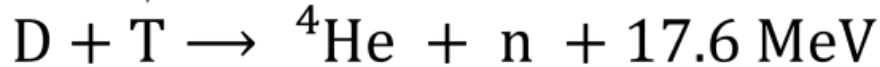
These systems could represent an intermediate step towards the industrialization of nuclear fusion



# Fission blanket design



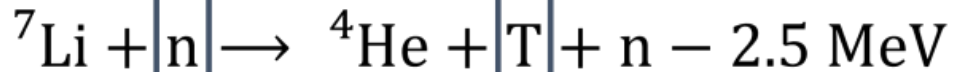
# Tritium production reactions



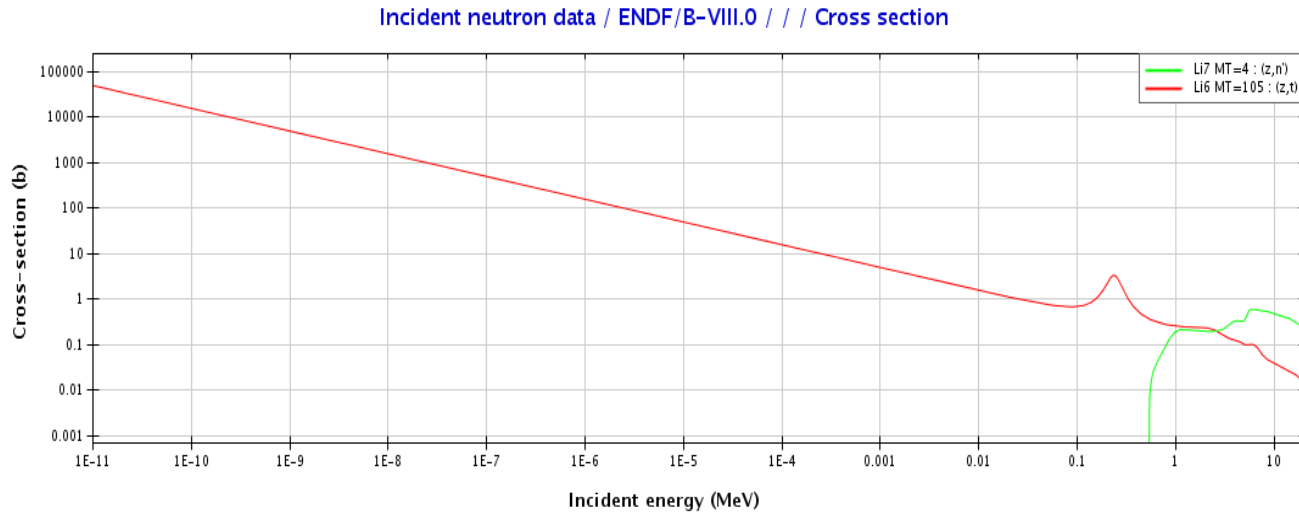
Plasma

Li6 natural abundance  $\approx 7\%$   
It is also possible to use Li6 enriched materials up to 90%

Breeding blanket



# Tritium production reactions XS



Tritium production is an important issue for future fusion systems.  
Future systems should produce tritium by Lithium irradiation.

$\text{Li}(n,T)\alpha$  cross section is far higher (up to 3 order of magnitude) for thermal neutrons

# RFP fusion core

## Machine section and performances

$R = 6 \text{ m}$

$a = 0.8 \text{ m}$

Plasma current = 11.6 MA

$T_e = 11.3 \text{ keV}$

$P_{\text{ohmic heating}} = 70 \text{ MW}$

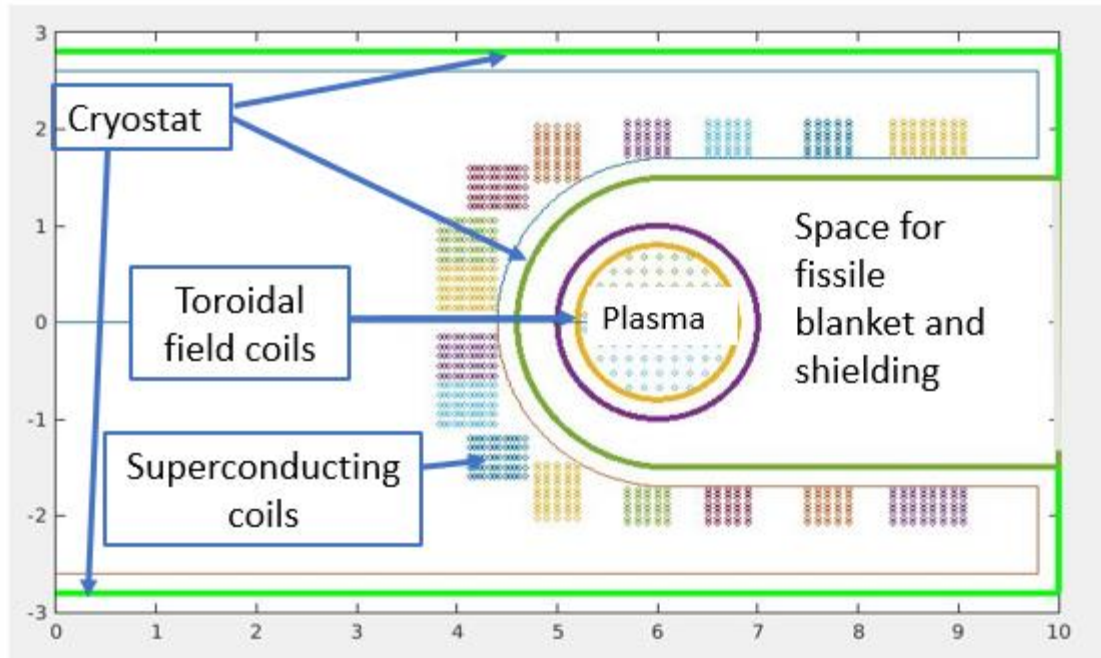
$P_{\text{fusion}} = 108 \text{ MW}$

$P_{\text{alfa}} = 21.6 \text{ MW}$

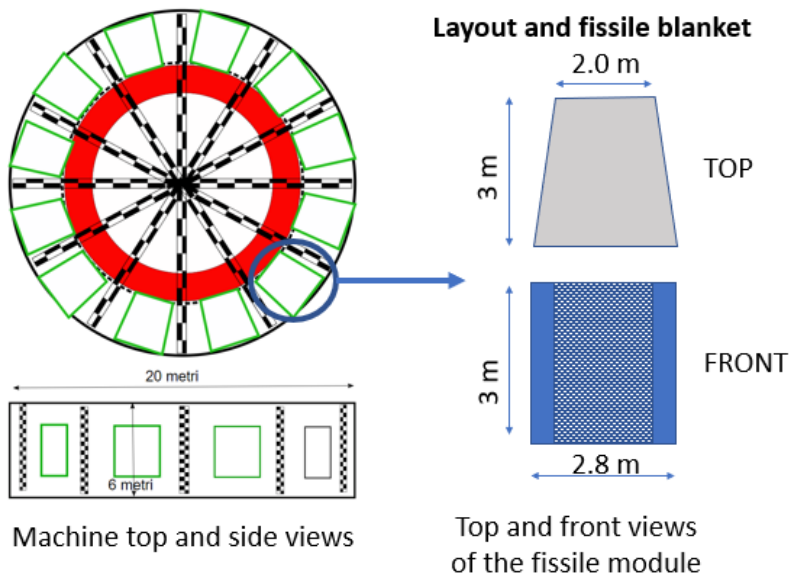
$P_{\text{neutron}} = 86.4 \text{ MW}$

$n = 3.8 \times 10^{19} \text{ neutron/s}$

$n_{\text{flux}} = 2 \times 10^{13} \text{ n/(cm}^2 \cdot \text{s)}$



# RFP based FFHR



- 12 fissile modules arranged around the torus
- Fissile modules completely detached from the fusion plant, easily accessible
- Toroidal field coils external to the cryostat at room temperature

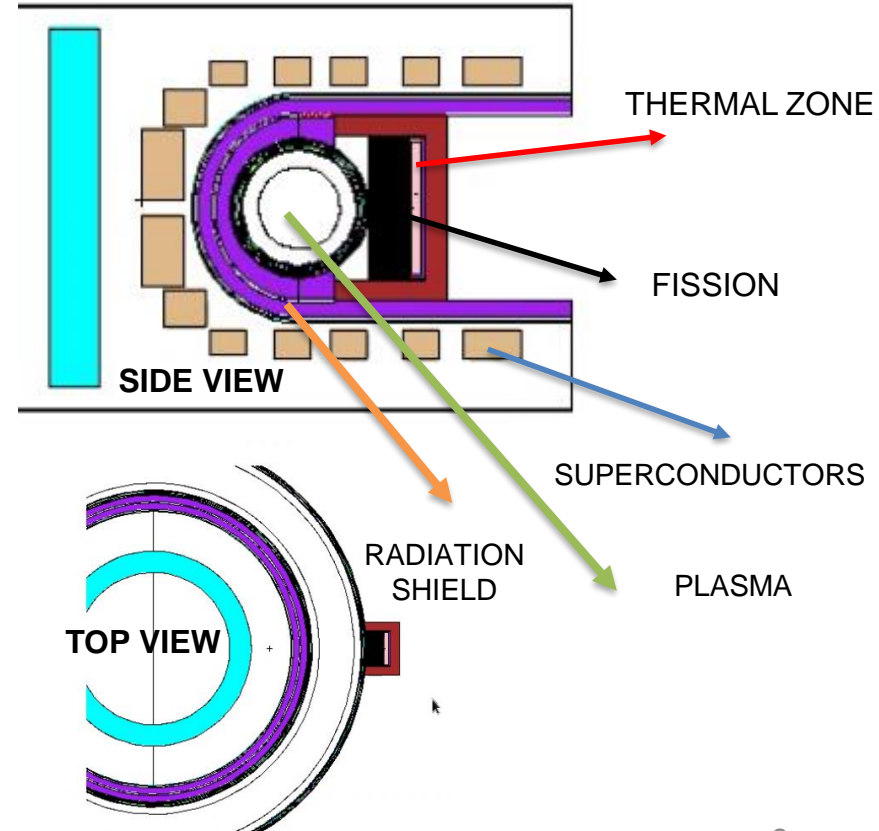
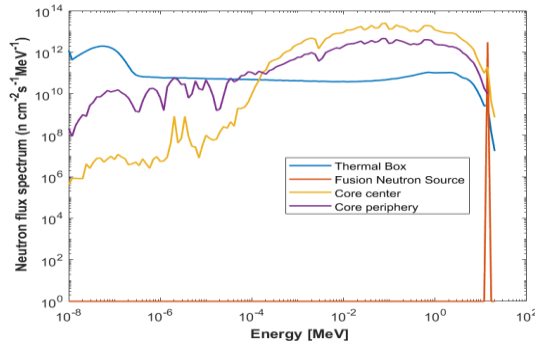
- RFP confinement properties **adequate for low Q operation** ( $Q \approx 1$ )
- Machine with **high accessibility** and relatively low complexity
  - **Inductive operation only**

# Fission blanket

An RFP-based hybrid system concept has been studied ( $R=6$  m,  $a=0.8$  m).

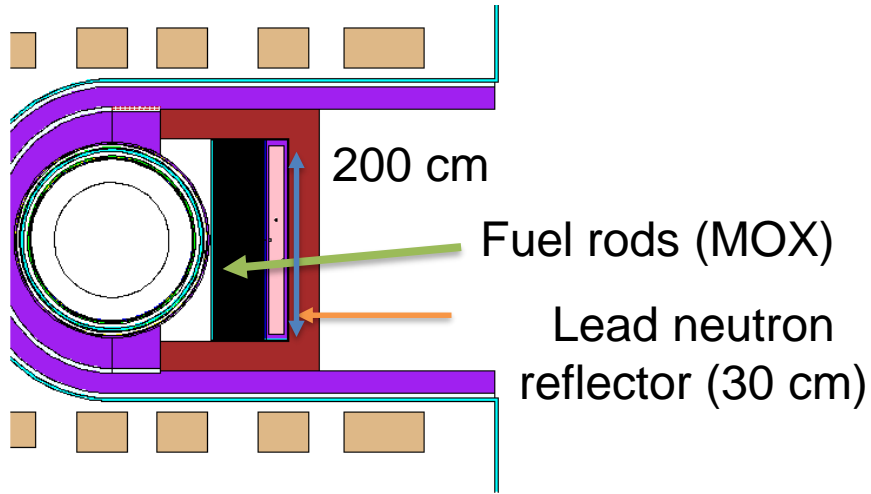
The fission blanket proposed is characterized by a multi-zone design:

- A **fast core** (fuel MOX- cooling fluid Molten salt)
- A **thermal neutron spectrum zone** for **tritium breeding** (FLiBe)



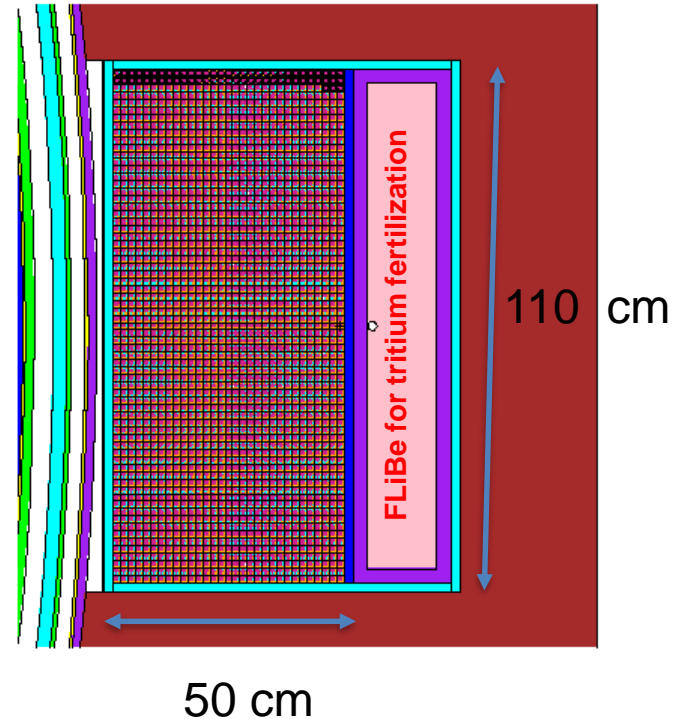


# Fission core design



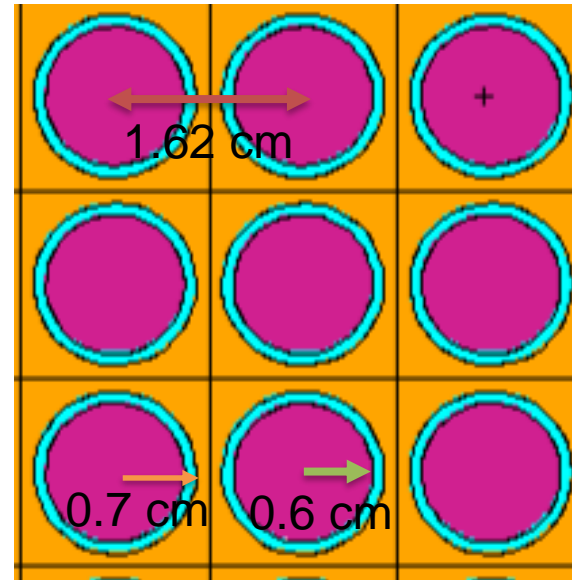
Core dimensions: 50 x 110 x 200 cm<sup>3</sup>

Molten salt cooling system: NaF – ZrF<sub>4</sub>

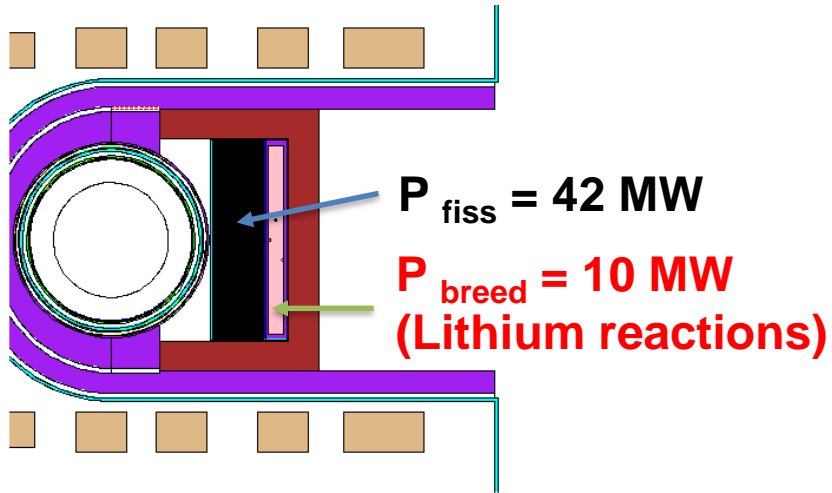


# Fission core lattice

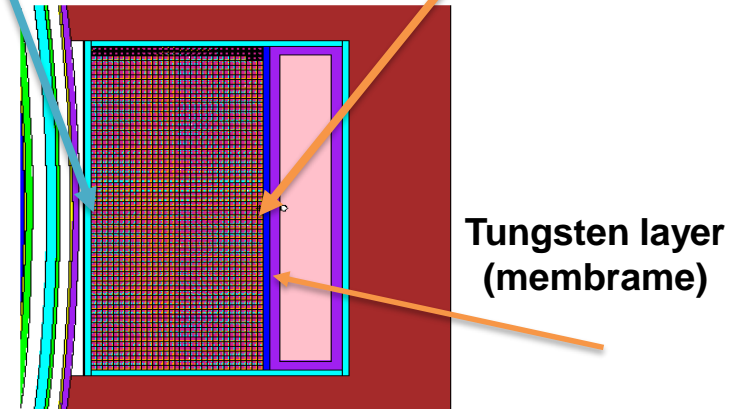
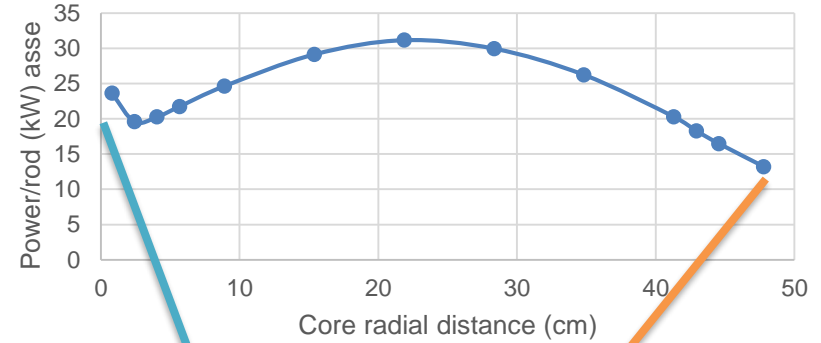
- 2553 rods
- $R_{\text{MOX}} = 0.6 \text{ cm}$
- $R_{\text{clad}} = 0.7 \text{ cm}$
- $h_{\text{rod}} = 197.52 \text{ cm}$
- AISI 316 steel cladding thickness: 0.1 cm
- $d_{\text{rod-rod}} = 1.62 \text{ cm}$



# Radial power distribution



Power radial distribution



# Obtainable Tritium and synergy with the Fusion Power Plants

**Fusion core of the FFHR** - Total Tritium in the torus: 50 mg  
- Tritium consumption: 0.19 mg/s  
- Fusion power: 108 MW

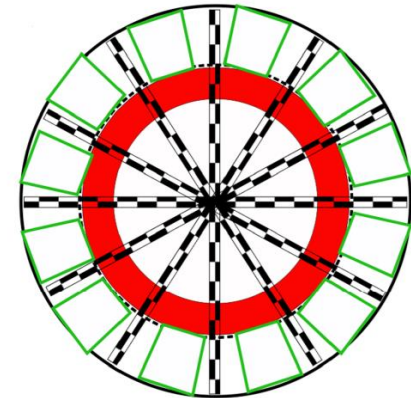
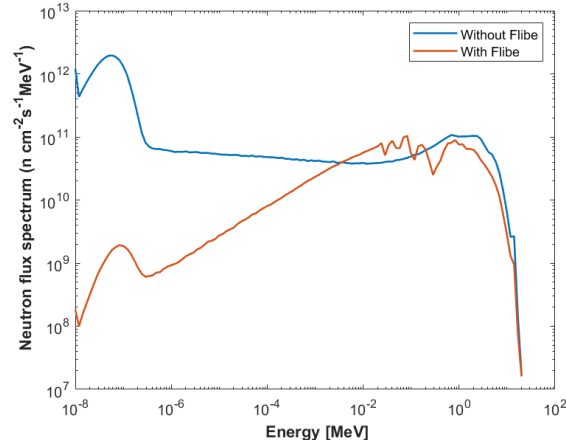
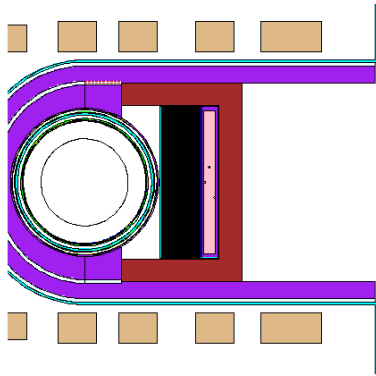
**Fission blanket** – Fission power in the fast core: 600 MW  
- Power in the Lithium box: 120 MW  
- **Net Tritium production: 140 kg/year**

**Tritium extraction** efficiency from production is difficult to estimate; if it is assumed 50%, **the net available Tritium is 65 kg/year**. This amount could:

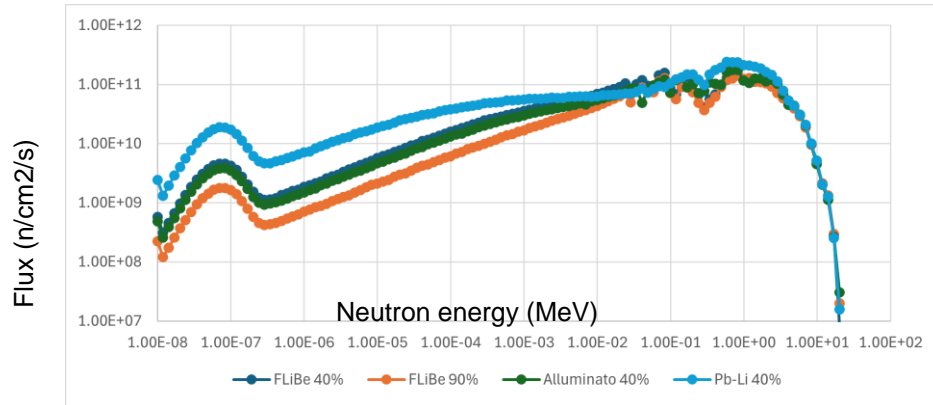
- supply a 1.1 GW fusion power plant without a breeding blanket;
- contribute to supply a fusion power plant with TBR < 1;
- provide the reserve of Tritium for a fusion machine start-up or to supply pulsed machines (ITER, CFETR,...)

# Tritium breeding blanket

- $K_{\text{eff}} = 0.97$ ;  $P_{\text{core}} = 42 \text{ MW}$ ;  $P_{\text{box}} = 10 \text{ MW}$
- Tritium breeding zone dimensions =  $197 \times 110 \times 15 \text{ cm}^3$
- FLiBe mass ( ${}^6\text{Li}$  enrichment: 40%) = 645 kg
- Estimated tritium production for the entire machine (12 modules) = 5.56 mg/s (TBR = 29)
- No tritium extraction efficiency has been considered (the presented results take only into account the tritium production process). An optimistic efficiency evaluation can be considered about 50%.
- **A similar FFHS can in principle produce the fuel ( $\epsilon = 50\%$ ) for a 1/1.5-GW pure fusion device**



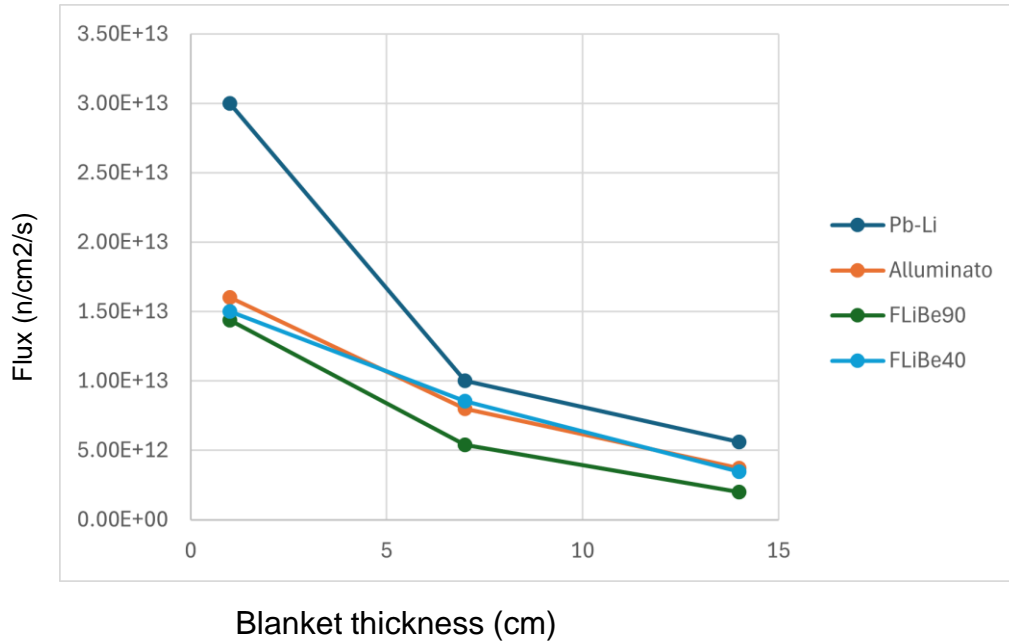
# Alternative breeding materials



Material	TBR
FLiBe (40% Li-6)	29
FLiBe (90% Li-6)	65
Alluminato (40% Li-6)	27
Pb-Li (40% Li-6)	6.22

- **FLiBe, Pb-Li** can be useful for a pure fusion blanket (Be and Pb can be used as neutrons multipliers)
- **Be** could be avoided for its toxicity
- For **thermal neutrons** the presence of a multiplier is not necessary and can give the possibility to have a higher Li concentration inside the blanket
- A **solid blanket** (alluminato or silicate) seems to be a good choice also for the extraction method (helium or water)
- A **low Li-6 enrichment** (or natural concentration) are suggested

# Neutron penetration inside breeding blanket



**A good thickness choice can bring as uniform as possible the neutron flux intensity inside the blanket**

# Superconductor magnets shielding

Limits to be respected for superconductors:

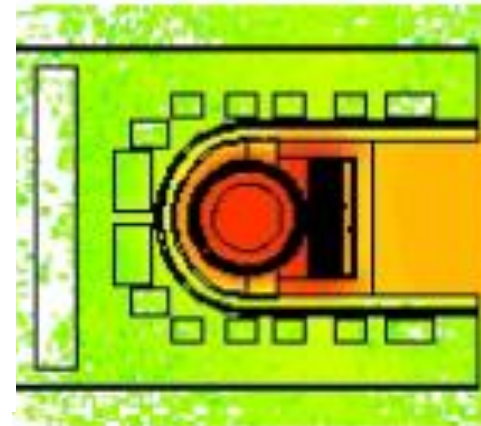
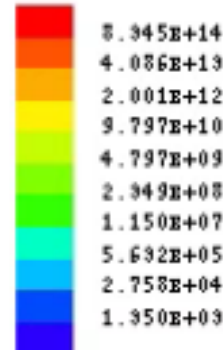
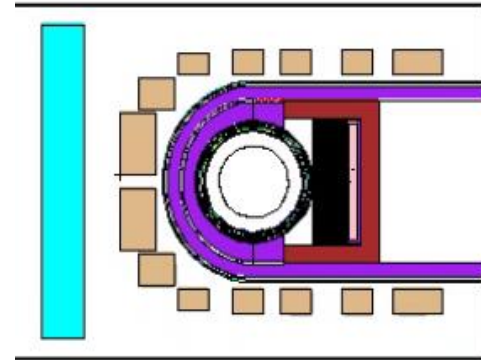
- Fast neutron flux ( $E > 0.1$  MeV) on the magnet =  $10^{11}$  n/cm<sup>2</sup>s
- Neutron fluence ( $E > 0.1$  MeV) on the magnet =  $10^{19}$  n/cm<sup>2</sup>
- Total heating for each TFC = 14 kW

Shielding design:

Mixed graphite+tungsten in layers (20 cm g + 5 cm t + 20 cm g + 5 cm t) + steel structure.

Graphite slows down neutrons, Tungsten plays the roles of photon screen and neutron absorber

**Power and neutron flux limits are respected**





# Conclusions

- A conceptual design of a RFP-based hybrid reactor for tritium breeding has been presented
- The neutronic design consists of a 2-neutron-spectrum zones: a fast core and a thermal zone for tritium breeding purposes
- The tritium breeding analysis estimates a tritium net production of 5.5 mg/s for this configuration (12 blankets)
- Results show that flux and power requirements for superconductors are respected

## Future activities:

- Machine engineering
- Thermomechanics analysis (in particular for the breeding blanket)
- Biological shielding